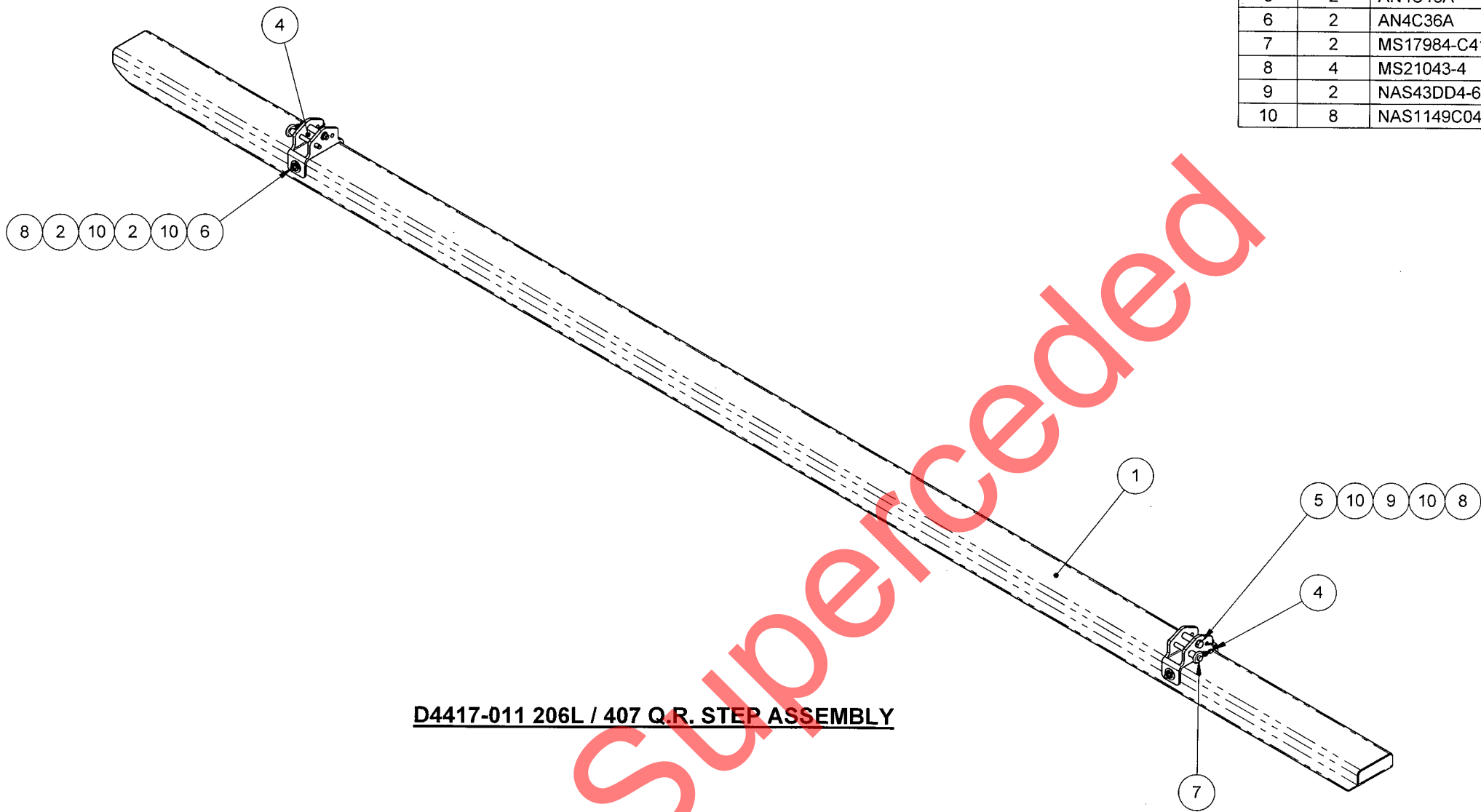


8 7 6 5 4 3 2 1

ITEM	QTY -011	P/N	DESCRIPTION
	X	D4417-011	206L / 407 Q.R. STEP ASSEMBLY
1	1	D4417-041	STEP ASSEMBLY
2	4	D2570	BUSHING
3	2	D2690-5	LANYARD ASSEMBLY
4	2	D4418-1	STEP LUG
5	2	AN4C16A	BOLT
6	2	AN4C36A	BOLT
7	2	MS17984-C415	QUICK RELEASE PIN (BLBS-020)
8	4	MS21043-4	NUT
9	2	NAS43DD4-64	SPACER
10	8	NAS1149C0432R	WASHER

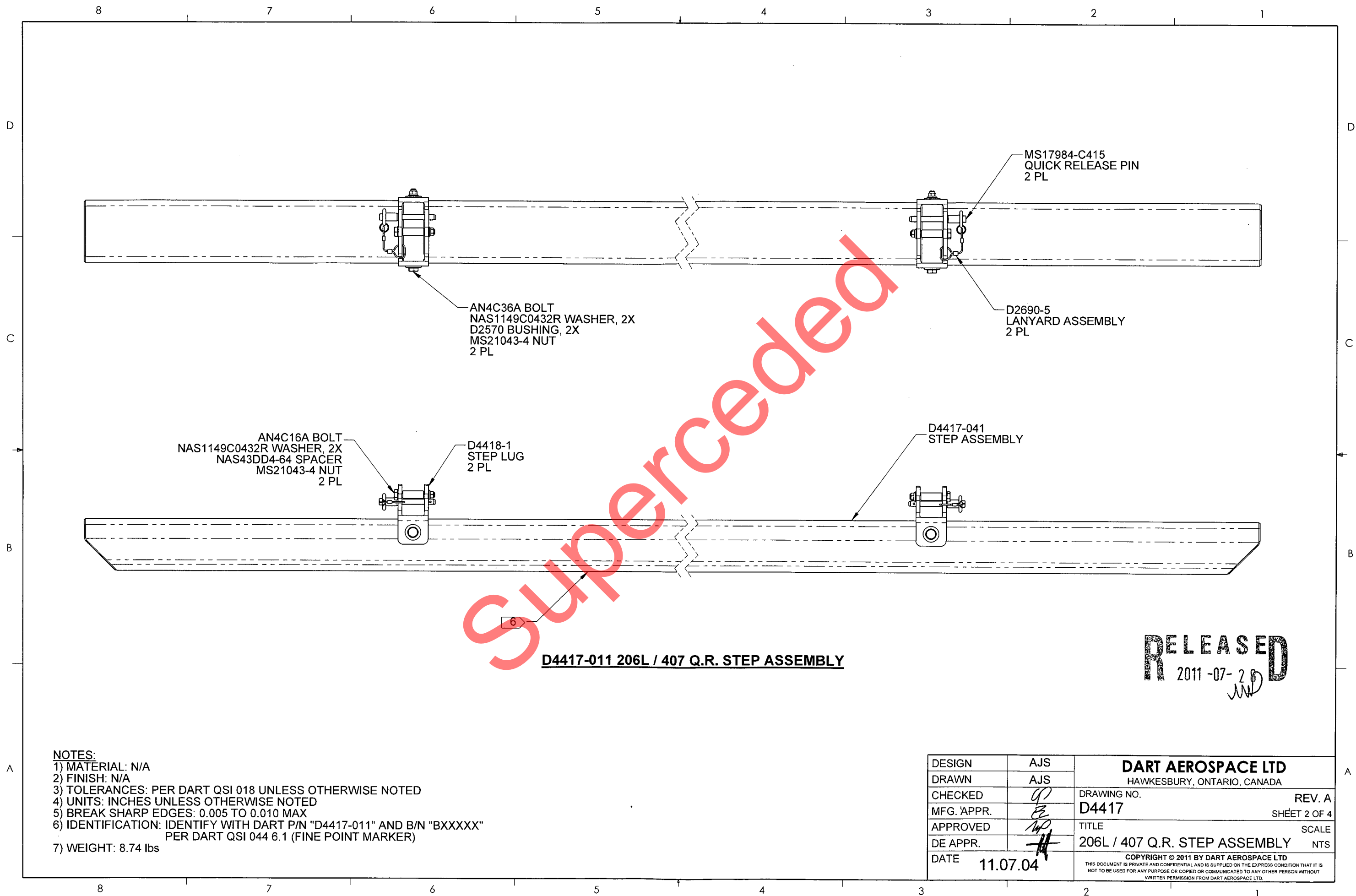


D4417-011 206L / 407 Q.R. STEP ASSEMBLY

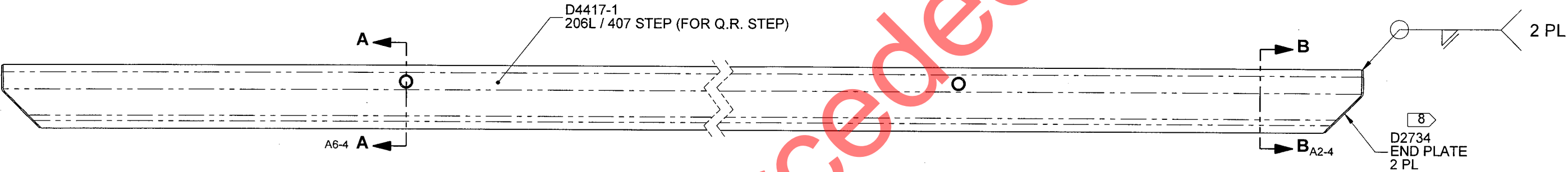
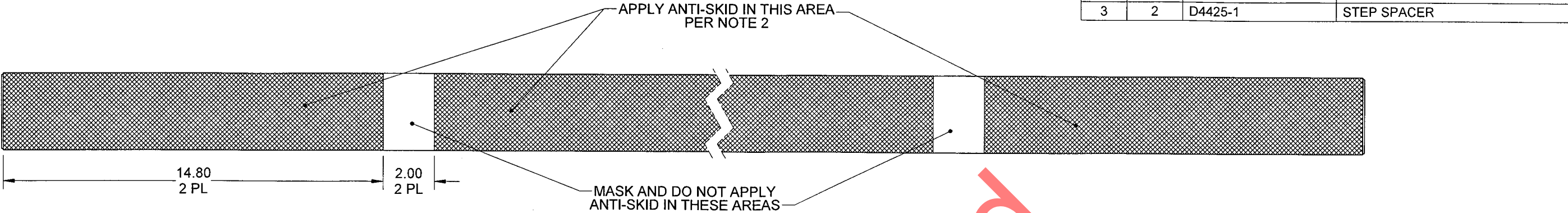
RELEASED  
2011-07-28  
M

A	NEW ISSUE		AJS	11.07.04
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	GP	DRAWING NO.		REV. A
MFG. APPR.	E	D4417		SHEET 1 OF 4
APPROVED	MP	TITLE		SCALE
DE APPR.	TH	206L / 407 Q.R. STEP ASSEMBLY		NTS
DATE	11.07.04	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

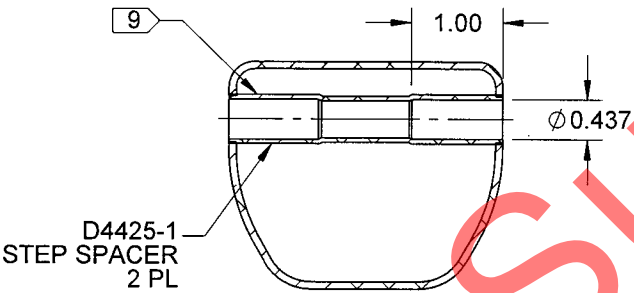
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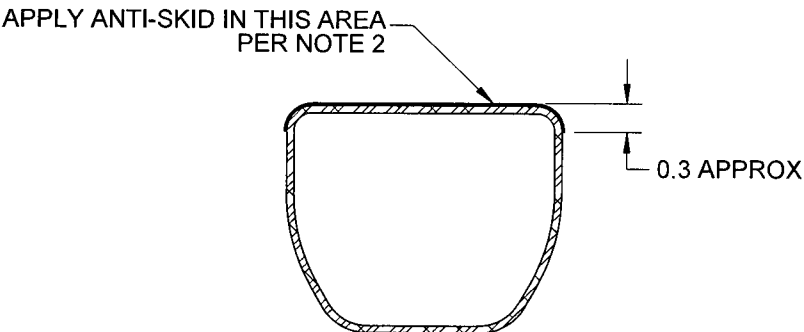
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4417-041	STEP ASSEMBLY
1	1	D4417-1	206L / 407 STEP (FOR Q.R. STEP)
2	2	D2734	END PLATE
3	2	D4425-1	STEP SPACER



D4417-041 STEP ASSEMBLY



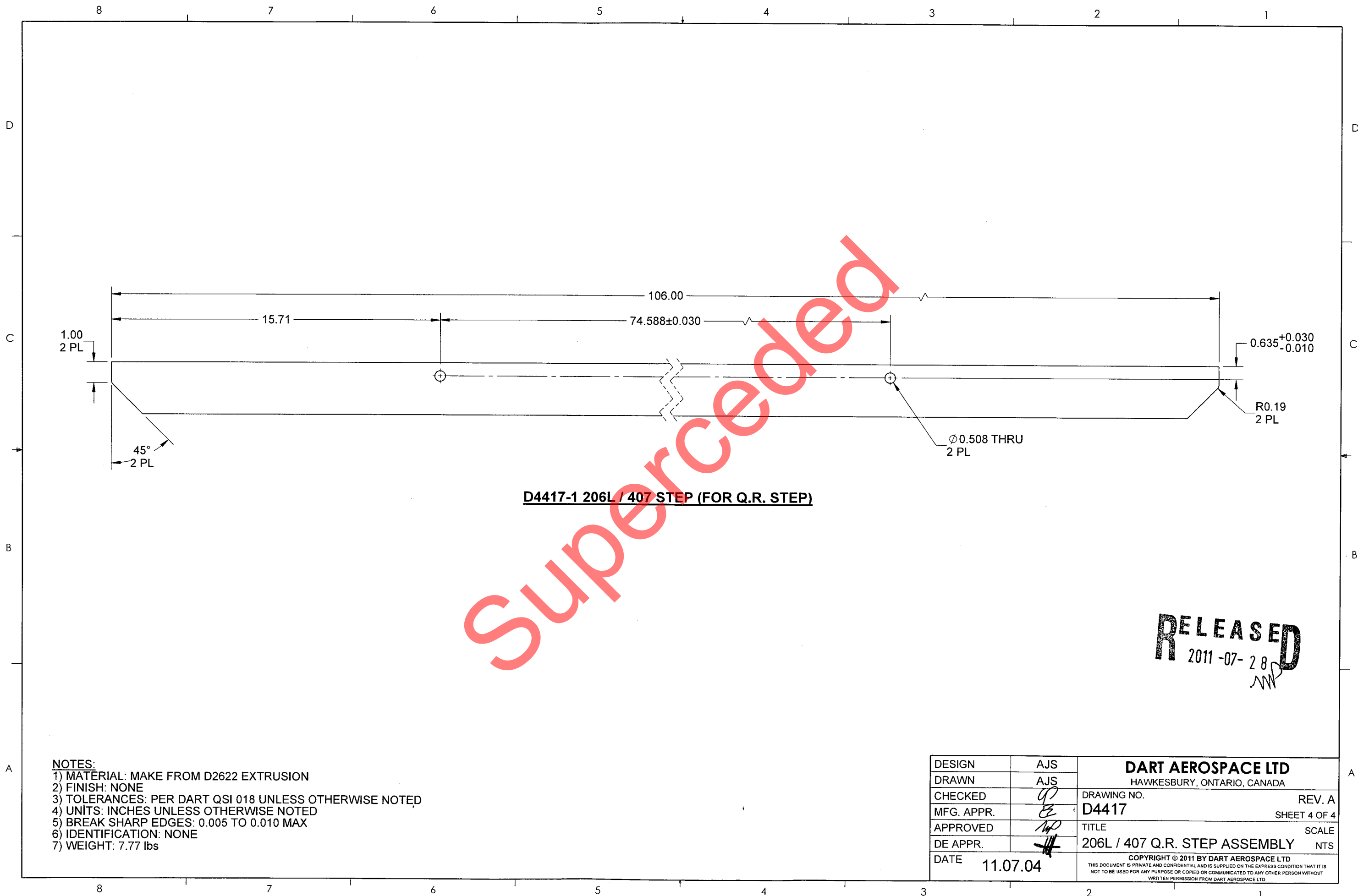
SECTION A-A C7-4  
SCALE 2X



SECTION B-B C2-4  
SCALE 2X

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
APPLY BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 8.00 lbs
  - 8) APPLY ALODINE AFTER WELDING ON THE D2734 END CAPS AND PRIOR TO INSTALLATION OF D4425-1 STEP SPACERS.
  - 9) SWAGE TO Ø0.437 X 1.00 DEEP PER QSI 002

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D4417</b>	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>206L / 407 Q.R. STEP ASSEMBLY</b>	NTS
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**D4417-1 206L / 407 STEP (FOR Q.R. STEP)**

**RELEASED**  
2011-07-28

- NOTES:**
- 1) MATERIAL: MAKE FROM D2622 EXTRUSION
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 7.77 lbs

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>GP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>EE</i>	<b>D4417</b>	SHEET 4 OF 4
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	<b>206L / 407 Q.R. STEP ASSEMBLY</b>	NTS
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